

# Microstructural characterization of plasma assisted nitrided nickel based superalloys: nitriding response of $\gamma$ matrix and $\gamma'$ precipitates

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Nitriding can be used as an efficient surface treatment to improve the mechanical, tribological or corrosion resistances of Ni-based superalloys. These alloys are composed of a matrix with an austenitic FCC crystal structure, called  $\gamma$  phase, which is generally strengthened by the presence of a high fraction of ordered FCC precipitates  $\gamma'$  ( $\text{Ni}_3(\text{Ti,Al,Ta})$  type). The present work is focused on characterization at the submicrometric/nanometric scales of the chemical and structural modifications induced by low temperature (400°C) plasma nitriding of two nickel-based superalloys: Udimet720Li and MC2. Previous macroscopic characterizations have demonstrated that in both materials the  $\gamma$  phase was nitrided to form the expanded austenitic phase  $\gamma_N$ , a nitrogen insertion solid solution with about 25 at.%N.  $\gamma'$  precipitates was shown to exhibit different behaviour: in Udimet720Li,  $\gamma'$  seems nitrided with similar concentration than the matrix  $\gamma$ , while  $\gamma'$  in MC2 seems poorly nitrided. In this work, characterizations by SEM, TEM, HAADF-STEM, EELS and EDS, have been performed to provide complementary information about the specific response of  $\gamma$  and  $\gamma'$  and understand the origin of the different behaviour of  $\gamma'$  in the two alloys. The macroscopic results have been confirmed with, in addition, observation of nanometric CrN precipitates in the  $\gamma_N$  phase and formation in the nitrided  $\gamma'$  of Udimet720Li of two phases which are still to be determined.